











CENTRALIZED HEAT RECOVERY UNIT COMPACT SIZE AND SILENT

APPLICATION

Whole-house heat recovery unit, suitable for vertical installation. Can be installed in cupboard or narrow spaces thanks to its compact sizes.

SPECIFICATION

Outer fan casing manufactured from powder coated galvanised sheet steel providing long lasting and robust construction. The unit is finished in white RAL 9010.

Internal structure manufactured from EPP (expanded polypropylene) providing reduced sound emissions and maximised air tightness and thermal insulation.

EC external rotor motors fitted as standard for energy saving. Provided with integral thermal protection, mounted on sealed for life ball bearings.

Backward curved centrifugal impeller dynamically balanced and directly driven by the motor to provide a smooth airflow through the unit.

Highly efficient counterflow heat exchanger to maximise thermal recovery.

FEATURES & BENEFITS

Ease of installation: fixing brackets supplied to hang the unit easily on the wall.

Simplified electric wiring: the unit is supplied pre-cabled.

Removable front panel for quick access to filters and heat exchanger.

ISO Coarse 60% (G4) filters easy removable for cleaning. ISO ePM1 55% (F7) filter on request.

Integral automatic bypass for free cooling during the summer season.

Automatic anti-frost protection to prevent frost building up on the exhaust side of the heat exchanger.

Two drainage holes to meet climate requirement.

Left/right configuration of the unit for mounting flexibility.

Tested to the latest standards: units are tested in the TÜV Rheinland accredited internal laboratory according to the operating document IEC OD 2048 (level CTF1) for the IEC 60335-1 and IEC 60335-2-80 Standards, meaning accurate, up to date information on electrical safety, performance and noise level that can be relied upon.

Designed and manufactured in accordance with EN60335-2-80 (Low Voltage Directive) and the EMC Directive (Electromagnetic Compatibility).

OPERATION

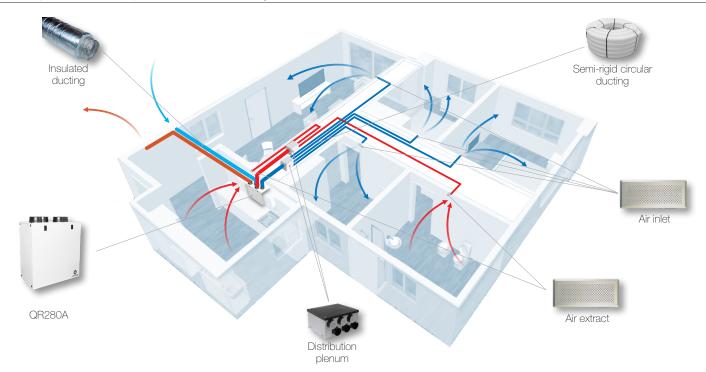
The unit is supplied with a multi-function LCD display (CTRL-DSP) for automatic control and convenience, providing:

- 3 speed settings (adjustable).
- Boost option.
- Holiday mode.
- Night mode.
- Weekly timer.
- Bypass setting.
- · Airflow balancing.
- Filter replacement and fan failure indicator.
- Working hour counter.
- Setting saving and loading.
- Suitable for remote ambient sensors (SEN-HY, SEN-PIR).
- ModBus interface.
- Connection to remote pre/post heating element.
- Connection to remote water coil for heating.
- Left or Right hand configuration (air connection).



CTRL-DSP (supplied as standard)

Example of a complete ventilation system

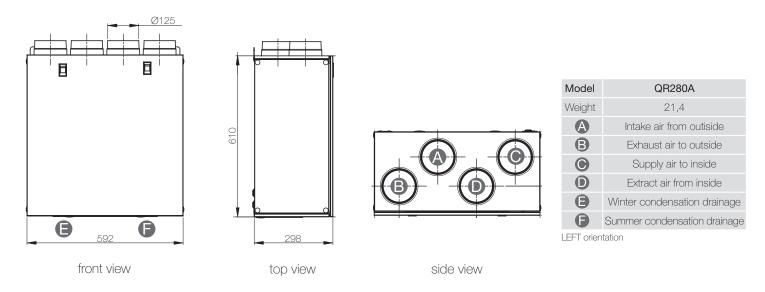


How it works: a continuous running heat recovery unit (QR280A) transfers heat from humid air extracted from wet rooms to warm incoming fresh air which is ducted to habitable rooms. Thanks to the easy-to-fit air distribution system each single ambient can be properly ventilate: the boost function enables rapid extract of increased moisture or pollutant levels. It also provides discrete installation and very quite operation.

Energy saving: the preheated/precooled fresh air and continuous air changes reduce the demand for additional heating/air-conditioning. The EC brushless motors significantly reduce the electricity consumption.

Indoor Air Quality: a correctly specified mechanical ventilation system can ensure the quality of the indoor air is constantly maintained for the health and well-being of the occupants as well as of the building. Duly maintained filters ensure that incoming air is suitably filtered of dust and pollen before if enters the home.

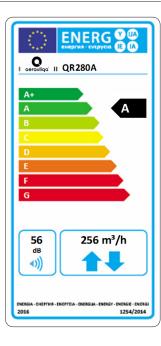
Dimensions (mm) and Weight (kg)



QR280A

Product fiche - ErP Directive, Regulations 1253/2014 - 1254/2014

a)	Mark	-	AERAULIQA				
b)	Model	-	QR280A				
C)	SEC class	-	Α	А	В		
c1)	SEC warm climates	kWh/m².a	-15,4	-11,3	-7,6		
c2)	SEC average climates	kWh/m².a	-39,8	-35,1	-30,9		
c3)	SEC cold climates	kWh/m².a	-77,8	-72,0	-67,1		
	Energy label						
d)	Unit typology	-	Residential - bidirectional				
e)	Type of drive	-	Variable speed drive				
f)	Type of Heat Recovery System	-	Heat recovery				
g)	Thermal efficiency of heat recovery	%	83				
h)	Maximum flow rate @ 100 Pa	m³/h	256				
i)	Electric power input (maximum flow rate)	W	160				
j)	Sound power level (L _{wa})	dBA	56				
k)	Reference flow rate	m³/h	179				
l)	Reference pressure difference	Pa	50				
m)	Specific power input (SPI)	W/m³/h	0,385				
n1)	Control factor	-	0,65	0,85	1,0		
n2)	Control typology	-	Local demand control	Central demand control	Manual control (no DCV)		
01)	Maximum internal leakage rate	%	1,5				
02)	Maximum external leakage rate	%	1,5				
p1)	Internal mixing rate	%	N/A				
p2)	External mixing rate	%	N/A				
q)	Visual filter warning	-	Visual filter warning on display				
r)	Instructions to install regulated grilles	-	N/A				
s)	Internet address for pre/disassembly instructions	-	www.aerauliqa.com				
t)	Airflow sensitivity to pressure variations	%	N/A				
u)	Indoor/outdoor air tightness	m³/h	N/A				
v1)	AEC - Annual electricity consumption - warm climates	kWh	2,0	3,5	4,8		
v2)	AEC - Annual electricity consumption - average climates	kWh	2,5	3,9	5,3		
v3)	AEC - Annual electricity consumption - cold climates	kWh	7,9	9,3	10,7		
w1)	AHS - Annual heating saved - warm climates	kWh	20,5	20,0	19,6		
w2)	AHS - Annual heating saved - average climates	kWh	45,4	44,3	43,4		
w3)	AHS - Annual heating saved - cold climates	kWh	88,8	86,6	85,0		
	Sound pressure @ 3m ⁽¹⁾	dB(A)		27			
	Ambient temperature max	°C	°C +40				
	Degree of protection IP	-	X2				
	Marking/Mark	-		C€			
000	1-240V - 50/60Hz						

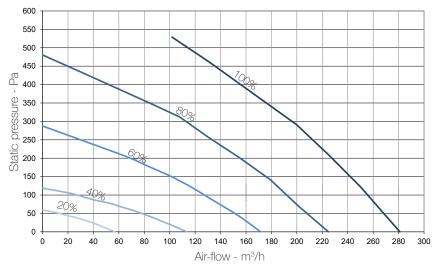


^{- 220-240}V ~ 50/60Hz.

⁻ air performance measured according to ISO 5801 a 230V 50Hz, air density 1,2 Kg/m³.
- data measured in the TÜV Rheinland accredited internal laboratory according to the operating document IEC OD 2048 (level CTF1) for the IEC 6035-1 and IEC 60335-2-80 Standards.

⁽¹⁾ sound pressure level @ 3m in free field, breakout, speed 40%, for comparative purposes only.

Performance curve



Speed %	W max	m³/h max
20	13	57
40	25	113
60	51	172
80	98	225
100	167	281

Intake curve according to Reg.1253/2014 (ErP).

Sound level

Intake Supply	Speed 100%	63					$\mathbf{n} \cup \cup I^{\mu}$	Lw dB - SOUND POWER OCTAVE BAND					
	·	US	125	250	500	1 K	2 K	4 K	8K	Tot	Lp dB(A) @3m		
Supply		76	64	70	72	62	59	53	46	78	50		
		75	64	66	68	59	53	44	34	77	46		
Extract		76	63	66	68	60	54	45	34	77	47		
Exhaust		76	64	69	70	61	58	52	44	78	49		
Breakout		74	67	65	70	62	56	48	36	77	48		
		Lw dB - SOUND POWER OCTAVE BAND						Lp dB(A)					
	Speed 80%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake		67	63	70	69	60	58	51	43	74	48		
Supply		65	61	65	66	57	51	42	31	71	44		
Extract		66	61	65	65	58	53	43	32	71	44		
Exhaust		66	62	68	69	59	56	50	43	71	47		
Breakout		61	66	65	67	57	53	45	33	71	45		
		Lw dB - SOUND POWER OCTAVE BAND					Lp dB(A)						
	Speed 60%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake		57	57	69	57	51	49	42	33	70	41		
Supply		55	55	64	54	49	43	34	24	65	37		
Extract		60	54	62	53	49	44	34	24	65	36		
Exhaust		57	56	68	57	51	49	42	33	69	41		
Breakout		56	55	61	54	50	45	35	25	64	36		
		Lw dB - SOUND POWER OCTAVE BAND					Lp dB(A)						
	Speed 40%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m		
Intake		51	51	58	47	40	38	28	21	60	31		
Supply		53	51	57	44	37	31	23	16	59	29		
Extract		53	48	55	44	38	32	22	16	58	27		
Exhaust		52	50	56	48	40	37	29	22	59	30		
Breakout		53	48	53	45	39	32	22	16	57	27		